



**REFFERAL PROJECT**  
**New Construction Alpine Dairy**  
**Alpenkäse Bregenzerwald Sennerei, Bezau, Austria**

**Project steps:**

- Concept development
- Planning of the entire process technology
- Assistance in planning the building in close collaboration with the architect
- Checking existing systems for use in new buildings
- Creating tender documents
- Project implementation
- Commissioning

**Project scope:**

- Milk intake 15.000 l – 45.000 l / day
- Hard cheese production 600 t/year
- Alpine cheese production 400 t/year
- Butter production 100 t/year

**Scope of delivery:**

- Milk reception with tanks for milk, whey and water
- Milk treatment and filtration system
- Cheese vat and cheese presses
- CIP systems
- Equipment for saline bath
- Converting and revising of existing systems

**Project data:**

Start planning phase: 11.05.2011

Award of contracts

Opening alpine dairy 26.03.2014

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